



## Thumb Release – For easy router removal

Sûreté Surelock – retrait facile, en toute sécurité

Desenganche operado por el pulgar Surelock – para quitar de formas segura y sencilla

### Installation/removal instructions:

1. Match mounting holes on TurnLock Base Plate to holes in router
2. Loosely attach Base Plate on router using original screws
3. Center Base Plate on router using provided centering pin and bushing
4. Tighten screws on Base Plate
5. Insert Router with Base Plate into Offset Base
6. Rotate Router until it clicks in locked position
7. To remove, pull the thumb release and rotate the Router until free to remove

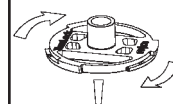
### Installation et retrait:

1. Aligner les trous de montage de la semelle TurnLock sur ceux de la base de la toupie.
2. Installer la semelle sur la toupie sans la serrer, au moyen des vis d'origine
3. Centrer la semelle sur la toupie au moyen de l'axe de centrage et de la douille fournis
4. Serrer les vis de la semelle
5. Insérer la toupie munie de la semelle dans la base déportée
6. Tourner la toupie jusqu'à ce qu'elle s'encliquette en place
7. Pour retirer la toupie, tirer sur et tourner la toupie pour la libérer.

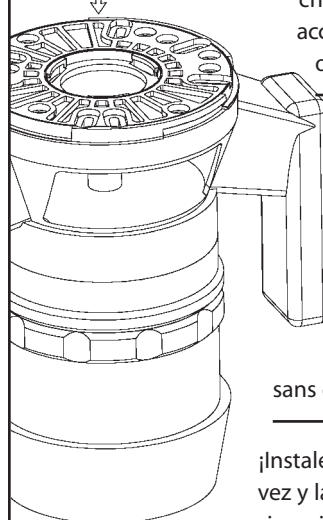
### Instrucciones de instalación y desmontaje:

1. Haga corresponder los agujeros de montaje de la placa de base TurnLock con los agujeros de la base de la buriladora
2. Conecte sin apretar la placa de base de la buriladora usando los tornillos originales
3. Centre la placa de base en la buriladora usando el pasador y el manguito incluidos
4. Apriete los tornillos de la placa de
5. Introduzca la buriladora con la placa de base en la base descentrada
6. Gire la buriladora hasta que haga clic en la posición trabada
7. Para quitar, tire del desenganche y gire la buriladora hasta que pueda quitarse libremente

## ROUTER OffsetBase™ WITH TurnLock™



Install the Base Plate once and the revolutionary TurnLock™ technology allows you to change bushings and accessories within seconds AND tool-free!



Une fois le socle installé, la technologie TurnLock™ vous permet de changer de douilles et d'accessoires en quelques secondes, sans outils!

¡Instale la placa de base una vez y la tecnología revolucionaria TurnLock™ le permitirá cambiar los manguitos y accesorios en unos segundos y sin herramientas!



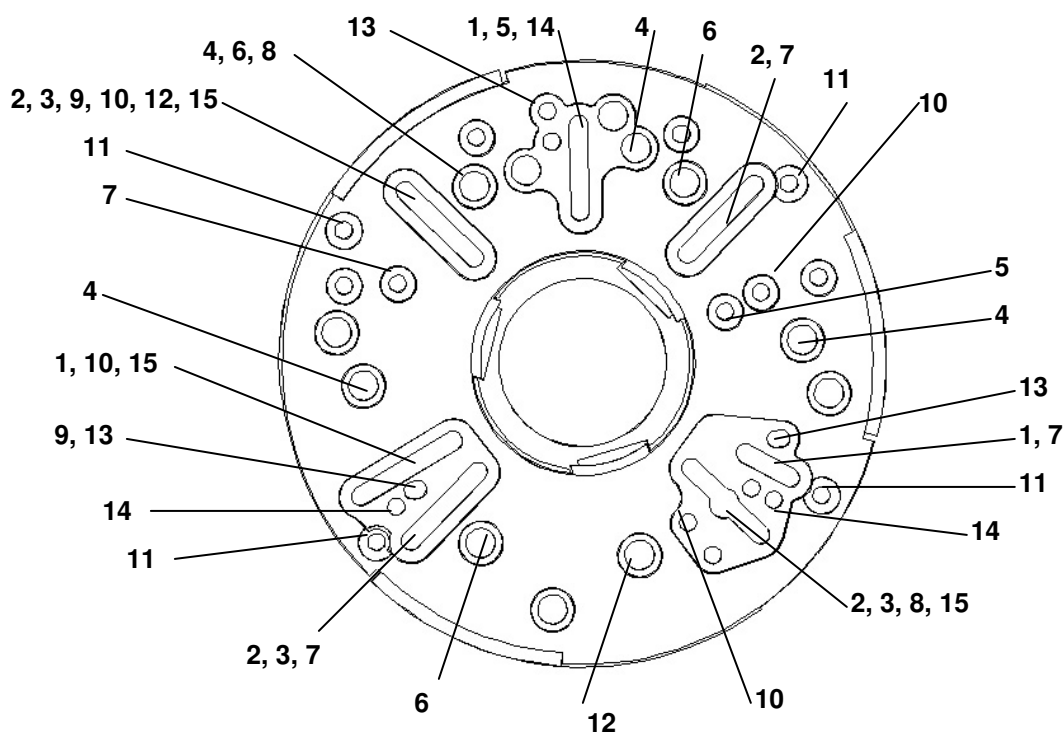
Includes 1 7" Turnlock base plate, 1 centering pin, 1 5/8" Turnlock bushing, 3 mounting screws

Comprend 1 socle de 7 po, 1 centreur, 1 douille de turnlock (5/8 po), 3 vis de montage

Incluye 1 placa de base 7", 1 pasador de centrado, 1 manguito turnlock (5/8"), 3 tornillos de montaje

#30081

## 7 IN. TURNLOCK™ ROUTER BASE PLATE MOUNTING KEY



1	Skil	1810-01, 1815-04, 1820-04, 1823, 1825-04, 1840, 1845-02	7	DeWalt	DW621
1	Craftsman	(315.) 175020, 175040, 175050, 175070, 17574 (09) 17511, 17515, 17528, 17533, 26834	8	Ryobi	RE180PL*
1	Porter Cable	PC690, PC7529, PC8529, PC890, PC893PK	9	Bosch	PO600
1	DeWalt	DW618, DW610	9	Dremel	963-01 («Advantage» Plunge Base)
1	Black&Decker	RP400	10	Festool	900, 1000, 1010
1	Milwaukee	5615-29, 5615-21, 5616, 5619	11	Hitachi	M12V
1	Bosch	1604, 1618	12	DeWalt	DW625
1	Hitachi	M12VC	12	Fein	FT-1800
1	Freud	FT1700	12	ELU	177
1	Rigid	2900 Series	13	Bosch	1613EVS
			14	Bosch	1617
2	DeWalt	DW616	15	Ryobi	RE600
2	Craftsman Pro	26835			
2	Makita	3606			
2	Freud	FT2000E			
2	Triton	TRC001			
3	Craftsman	27500			
4	Craftsman	(315.)275.000			
5	Porter Cable	PC7310 (Laminate Trimmer)			
6	Ryobi	R161			

**This is not intended to demonstrate all possible routers that can be used with the Milescraft base plate. Other routers not listed may fit using varied combinations of holes and slots.**

- In some instances shown above, NOT ALL holes in a router's base will match the mounting pattern.
- Only 2 holes matched to a router's base are required (as a minimum) for proper installation and operation.
- You may decide to modify an existing hole or slot or add a hole(s) to better suit your router.
- The screws supplied may not fit your router. If you supply your own screws, DO NOT use "counter sink head" styles.
- \*Ryobi model RE180PL uses 2 special screws that are not provided. Contact customer service at [info@milescraft.com](mailto:info@milescraft.com) or (224) 227-6930 to receive them at no charge. Please include your mailing information in your request.
- Check our website at [www.milescraft.com](http://www.milescraft.com) for possible revisions to this mounting key or other information.
- 7 in. Base Plate is included in most Milescraft® TurnLock™ router products. (e.g. 1203 Circle/Edge Guide, 1205 Offset Base, 1206 SignCrafter, 1212 SignPro, 1207 Design/Inlay Kit)

#### A note about TurnLock™ Guide Bushings:

- Your TurnLock™ Guide Bushings are injection molded parts and designed for a "snug fit".
- Upon first use, you may find the fit to be somewhat tight. If this is the case: work the bushing back and forth in the base to "seat" and "work fit" the bushing.